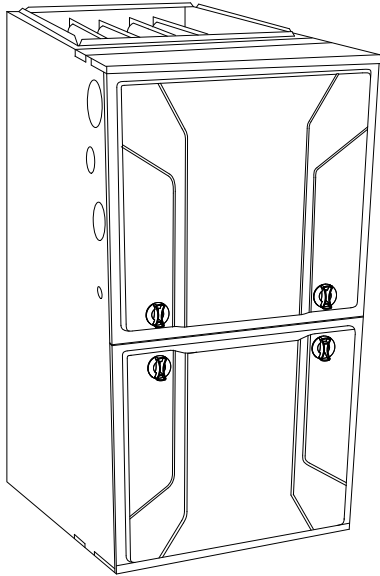


**912SC ALL
912SB 048080 SIZE ONLY
92.1 AFUE LEGACY™ LINE SINGLE-STAGE
4-WAY MULTIPOISE
CONDENSING GAS FURNACE**



Product Data



A11264

The 912S Multipoise Condensing Gas Furnace is part of the Legacy™ Line product offering. Sporting a PSC blower motor and an Annual Fuel Utilization Efficiency (AFUE) of 92.1%, this single-stage gas furnace provides efficient comfort for homeowners. This Legacy Line Gas Furnace also features 4-way multipoise installation flexibility, and is available in eight model sizes. The 912S can be vented for direct vent/two-pipe, ventilated combustion air, or single-pipe applications. A Bryant® Air Conditioner or Heat Pump can be used to form a complete system. All units meet California Air Quality Management District emission requirements. These furnaces are approved for Manufactured Housing (Mobile Home) applications. All sizes are design certified in Canada.

STANDARD FEATURES

- 4-way multipoise design for upflow, downflow or horizontal installation.
- Optional through-the-cabinet downflow venting.
- Installation flexibility with a 360-degree rotating elbow.
- Ideal condensing furnace height 35" cabinet: short enough for taller coils, but still allows enough room for service.
- Silicon Nitride Perfect Light™ Hot Surface Igniter.
- Aluminized-steel primary heat exchanger.
- Stainless-steel condensing secondary heat exchanger.
- High-quality corrosion-resistant pre-painted steel cabinet with hemmed edges for safety.
- Factory-configured ready for upflow applications.
- Direct-vent/sealed combustion, single-pipe venting or ventilated combustion air.
- PSC blower motor, single-speed inducer motor, and single-stage gas valve.
- Self-diagnostics
- Approved for Twinning applications (36060 through 60120 sizes, only).
- Propane convertible (See accessory list).
- Approved for Manufactured Housing/Mobile Home applications with MH accessory kit.
- Convenient Air Purifier and Humidifier electrical connections.
- Residential installations may be eligible for consumer financing through the Retail Credit Program.
- Certified to leak 2% or less of nominal air conditioning CFM delivered when pressurized to 1-inch water column with all present air inlets, air outlets, and condensate drain port(s) are sealed.

**LEGACY
LINE**



Use of the AHRI Certified™ Mark indicates a manufacturer's participation in the program. For verification of certification for individual products, go to www.ahridirectory.org.



SAP ORDERING NO.	CASING DIMENSIONS (IN.)			RATED HEATING OUTPUT† (BTUH)	AFUE		ENERGY STAR®	HEATING AIRFLOW		COOLING CFM @ 0.5 ESP (in. W.C.)	MOTOR HP - SPEED TAPS
	H	D	W		UPFLOW/HORIZONTAL	DOWN-FLOW		CFM‡	HEATING ESP (in. W.C.)		
912SC30040S14	35	29.5	14.2	37,000	92.1%	92.1%	None	910	0.10	595-970	1/3 - 4
912SC36040S17	35	29.5	17.5	37,000	92.1%	92.1%	None	980	0.10	655-1140	1/2 - 5
912SC36060S14	35	29.5	14.2	56,000	92.1%	92.1%	None	910	0.12	645-1155	1/3 - 4
912SC48060S17	35	29.5	17.5	56,000	92.1%	92.1%	None	980	0.12	985-1505	1/2 - 4
912SB48080S17	35	29.5	17.5	75,000	92.1%	92.1%	None	1030	0.15	760-1555	1/2 - 5
912SC48080S17	35	29.5	17.5	75,000	92.1%	92.1%	None	1030	0.15	760-1555	1/2 - 5
912SC60080S21	35	29.5	21.0	75,000	92.1%	92.1%	None	1115	0.15	865-1885	3/4 - 5
912SC48100S21	35	29.5	21.0	93,000	92.1%	92.1%	None	1490	0.20	890-1490	1/2 - 4
912SC60100S21	35	29.5	21.0	93,000	92.1%	92.1%	None	1550	0.20	1475-1970	3/4 - 4
912SC60120S24	35	29.5	24.5	112,000	92.1%	92.1%	None	2070	0.20	1450-2050	3/4 - 4

† Capacity in accordance with DOE test procedures. Ratings are position dependent. See rating plate.

‡ Heating CFM at factory default blower motor heating tap settings.

ESP – External Static Pressure

FEATURES AND BENEFITS

HYBRID HEAT® Dual Fuel system — This system can provide more control over your monthly energy bills by automatically selecting the most economical method of heating. With HYBRID HEAT, our system automatically switches between the gas furnace and the single-stage electric heat pump as outside temperatures change to maintain greater efficiency and comfort than with any traditional single-source heating system. The heat pump also delivers high-efficiency cooling in the summer.

Power Heat™ Igniter — Bryant's unique SiN igniter is not only physically robust but it is also electrically robust. It is capable of running at line voltage and does not require complex voltage regulators as do other brands. This unique feature further enhances the gas furnace reliability and continues Bryant's tradition of technology leadership and innovation in providing a reliable and durable product.

Reliable Heat Exchanger Design — The aluminized steel, clam shell primary heat exchanger was re-engineered to achieve greater efficiency out of a smaller size. The first two passes of the heat exchanger are based on the current 80% product, a design with more than ten years of field-proven performance and success. These innovations, paired with the continuation of a crimped, no-weld seam create an efficient, robust design for this essential component.

The condensing heat exchanger, a stainless steel fin and tube design, is positioned in the furnace to extract additional heat. Stainless steel coupling box componentry between heat exchangers has exceptional corrosion resistance in both natural gas and propane applications.

4-Way Multipoise Design — One model for all applications – there is no need to stock special downflow or horizontal models when one unit will do it all. The new heat exchanger design allows these units to achieve the certified AFUE in all positions.

Direct or Single-pipe Venting, or Optional Ventilated Combustion Air — This furnace can be installed as a 2-pipe (Direct Vent) furnace, in an optional ventilated combustion air application, or in single-pipe, non-direct vent applications. This provides added flexibility to meet diverse installation needs.

Sealed Combustion System — This furnace brings in combustion air from outside the furnace, which results in especially quiet operation. By sealing the entire combustion vestibule, the entire furnace can be made quieter, not just the burners.

Monoport Burners — The burners are specially designed and finely tuned for smooth, quiet combustion and economical operation.

Bottom Closure — Factory-installed for side return; easily removable for bottom return. The multi-use bottom closure can also serve for roll-out protection in horizontal applications, and act as the bottom closure for the optional return air base accessory.

Blower Access Panel Switch — Automatically shuts off 115-v power to furnace whenever blower access panel is opened.

Quality Registration — Our furnaces are engineered and manufactured under an ISO 9001 registered quality system.

Certifications — This furnace is CSA (AGA and CGA) design certified for use with natural and propane gases. The furnace is factory-shipped for use with natural gas. A CSA listed gas conversion kit is required to convert furnace for use with propane gas. The efficiency is AHRI efficiency rating certified. This furnace meets California Air Quality Management District emission requirements.

SPECIFICATIONS

The furnace should be sized to provide 100 percent of the design heating load requirement plus any margin that occurs because of furnace model size capacity increments. None of the furnace model sizes can be used if the heating load is 20,000 BTU or lower. Use Air Conditioning Contractors of America (Manual J and S); American Society of Heating, Refrigerating, and Air-Conditioning Engineers; or other approved engineering

method to calculate heating load estimates and select the furnace. Excessive oversizing of the furnace may cause the furnace and/or vent to fail prematurely, customer discomfort and/or vent freezing. Failure to follow these guidelines is considered faulty installation and/or misapplication of the furnace; and resulting failure, damage, or repairs may impact warranty coverage.

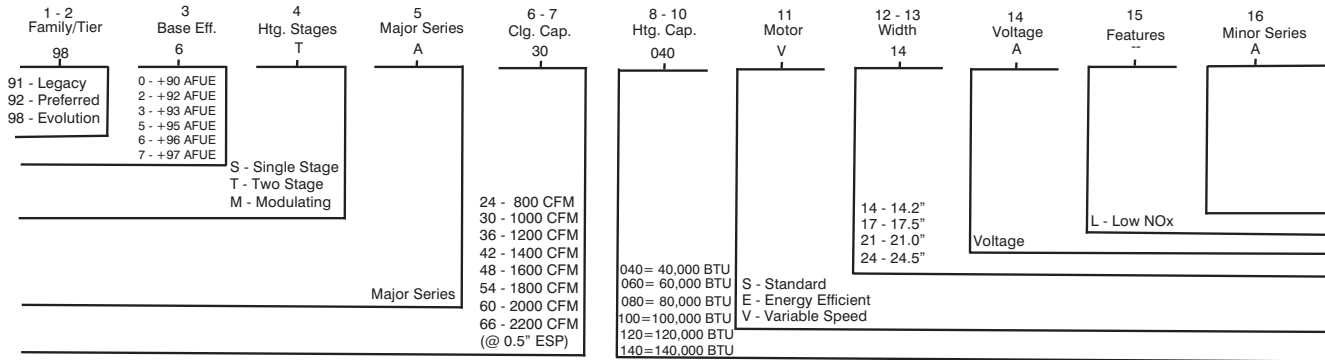
Heating Capacity and Efficiency			30040	36040	36060	48060	48080	60080	48100	60100	60120
Input	High Heat	(BTUH)	40,000	40,000	60,000	60,000	80,000	80,000	100,000	100,000	120,000
Output	High Heat	(BTUH)	37,000	37,000	56,000	56,000	75,000	75,000	93,000	93,000	112,000
Certified Temperature Rise Range °F (°C)		High Heat	40 - 70 (22 - 39)	35 - 65 (19 - 36)	40 - 70 (22 - 39)	35 - 65 (19 - 36)	35 - 65 (19 - 36)	35 - 65 (19 - 36)	40 - 70 (22 - 39)	40 - 70 (22 - 39)	45 - 75 (25 - 42)
Airflow Capacity and Blower Data			30040	36040	36060	48060	48080	60080	48100	60100	60120
Rated External Static Pressure (in. W.C.)	Heating		0.10	0.10	0.12	0.12	0.15	0.15	0.20	0.20	0.20
	Cooling		0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5	0.5
Airflow Delivery @ Rated ESP (CFM)	High Heat		910	980	910	980	1030	1115	1480	1550	2070
	Cooling		970	1140	1155	1505	1555	1885	1490	1970	2050
Cooling Capacity (tons)	400 CFM/ton		2.5	2.5	2.5	3.5	4	4.5	3.5	5	5
	350 CFM/ton		2.5	3	3	4	4.5	5.0	4.0	5.5	5.5
Direct-Drive Motor Type			Permanent Split Capacitor (PSC)								
Direct-Drive Motor HP			0.3	0.5	0.3	0.5	0.5	0.75	0.5	0.75	0.75
Motor Full Load Amps			4.6	6.8	4.6	7.9	7.4	7.9	6.5	11.1	11.1
RPM Range			500 - 1150								
Speed Selections			4	5	4	4	5	5	4	4	4
Blower Wheel Dia x Width		in.	11 x 7	11 x 8	11 x 7	11 x 8	11 x 8	11 x 10	11 x 10	11 x 10	11 x 11
Air Filtration System			Field Supplied								
Filter Used for Certified Watt Data*			KGAWF**06UFR								
Electrical Data			30040	36040	36060	48060	48080	60080	48100	60100	60120
Input Voltage		Volts-Hertz-Phase	115-60-1								
Operating Voltage Range		Min-Max	104-127								
Maximum Input Amps		Amps	5.2	7.4	5.3	8.6	8.1	8.6	7.3	11.9	11.9
Unit Ampacity		Amps	7.5	10.3	7.6	11.7	11.1	11.7	10.1	15.8	15.8
Minimum Wire Size		AWG	14	14	14	14	14	14	14	12	12
Maximum Wire Length @ Minimum Wire Size		Feet	49	36	48	31	33	31	36	36	36
		(M)	(14.9)	(11.0)	(14.6)	(9.4)	(10.1)	(9.4)	(11.0)	(11.0)	(11.0)
Maximum Fuse/Ckt Bkr (Time-Delay Type Recommended)		Amps	15	15	15	15	15	15	15	20	20
Transformer Capacity (24vac output)			40 VA								
External Control Power Available		Heating	27.9 VA								
		Cooling	34.6 VA								
Controls			30040	36040	36060	48060	48080	60080	48100	60100	60120
Gas Connection Size			1/2" - NPT								
Burners (Monoport)			2	2	3	3	4	4	5	5	6
Gas Valve (Redundant)		Manufacturer	White Rodgers								
Minimum Inlet Gas pressure (in. W.C.)			4.5								
Maximum Inlet Gas pressure (in. W.C.)			13.6								
Ignition Device			Silicon Nitride								
Limit Control			195	180	220	190	185	195	220	220	165
Heating Blower Control (Heating Off-Delay)			Adjustable: 90, 120, 150, 180 seconds								
Cooling Blower Control (Time Delay Relay)			90 seconds								
Communication System			none								
Thermostat Connections			Com 24V, R, W, G, Y								
Accessory Connections			EAC (115vac); HUM (24vac)								

* See Accessory List for part numbers available.

912SC

MODEL NUMBER NOMENCLATURE

Example of a Model Number

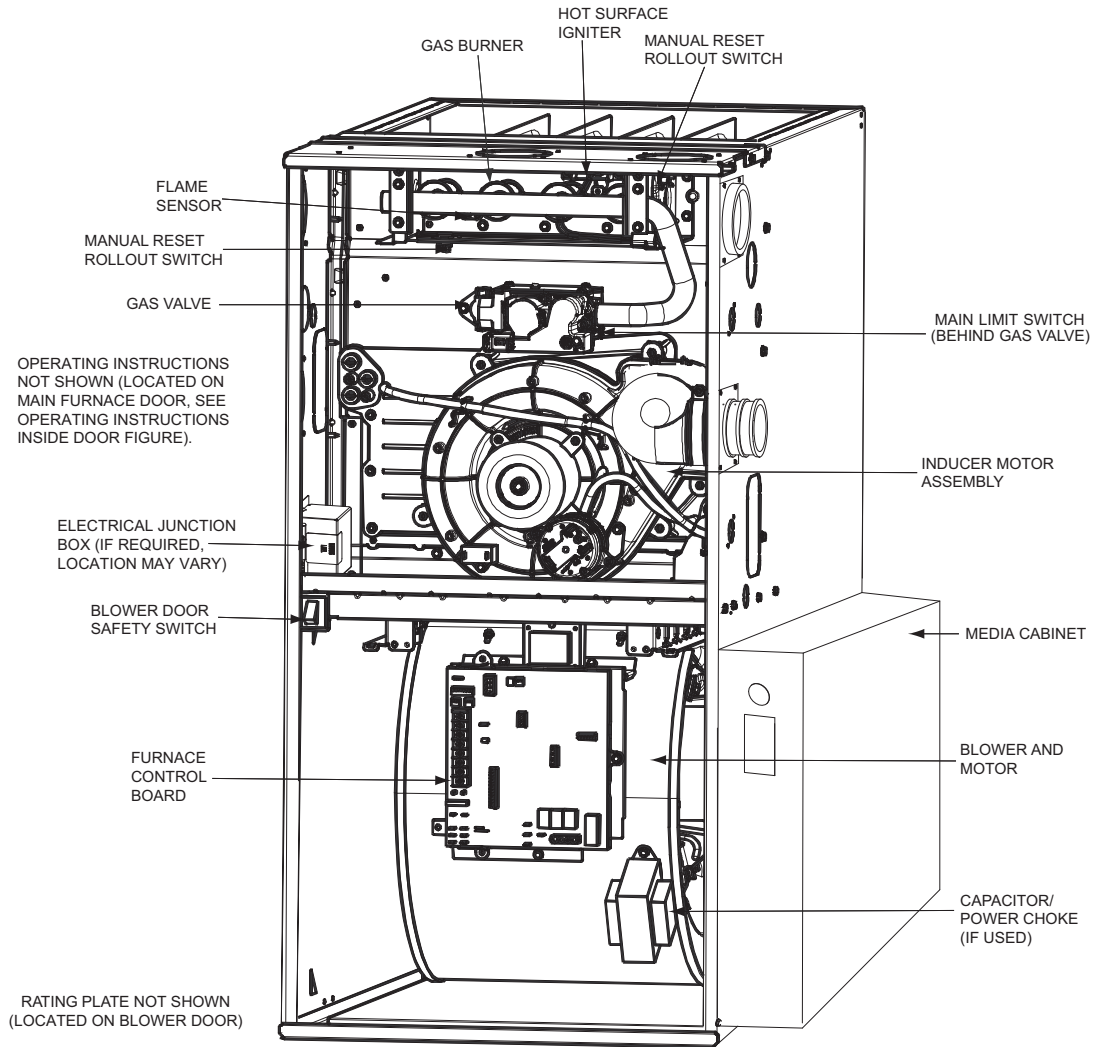


Not all families have these models.

912SC

A12374

FURNACE COMPONENTS



REPRESENTATIVE DRAWING ONLY, SOME MODELS MAY VARY IN APPEARANCE.

A11408

ACCESSORIES

DESCRIPTION	PART NUMBER	30040	36060	36040	48060	48080	60080	48100	60100	60120
Venting Accessories										
Vent Kit - Through the Cabinet	KGADC0101BVC	•	•	•	•	•	•	•	•	•
Vent Terminal - Concentric - 2" (51 mm)	KGAVT0701CVT	See Venting Tables								
Vent Terminal - Concentric - 3" (76 mm)	KGAVT0801CVT									
Vent Terminal Bracket - 2" (51 mm)	KGAVT0101BRA									
Vent Terminal Bracket - 3" (76 mm)	KGAVT0201BRA									
Vent Kit – Rubber Coupling	KGAAAC0101RVC	See Venting Tables								
Condensate Drainage Accessories										
Freeze Protect Kit - Trap Heater	KGAHT0201CFP	•	•	•	•	•	•	•	•	•
CPVC to PVC Drain Adapters - 1/2" CPVC to 3/4" PVC	KGAAD0110PVC	•	•	•	•	•	•	•	•	•
Horizontal Trap Grommet - Direct Vent	KGACK0101HCK	All DV Horizontal								
Condensate Neutralizer Kit	P908-0001	•	•	•	•	•	•	•	•	•
External Trap Kit	KGAET0201ETK	•	•	•	•	•	•	•	•	•
Ductwork Adapter Accessories										
Furnace Base Kit for Combustible Floors	KGASB0201ALL	•	•	•	•	•	•	•	•	•
Coil Adapter Kits – No Offset	KGADA0101ALL	•	•	•	•	•	•	•	•	•
Coil Adapter Kits – Single Offset	KGADA0201ALL	•	•	•	•	•	•	•	•	•
Coil Adapter Kits – Double Offset	KGADA0301ALL	•	•	•	•	•	•	•	•	•
Return Air Base (Upflow Applications) 14.0–in. wide	KGARP0301B14	•	•							
Return Air Base (Upflow Applications) 17.5–in. wide	KGARP0301B17				•	•				
Return Air Base (Upflow Applications) 21.0–in. wide	KGARP0301B21						•	•	•	
Return Air Base (Upflow Applications) 24.5–in. wide	KGARP0301B24									•
IAQ Device Duct Adapters 20.0–in. IAQ to 16 in. Side Return	KGAAD0101MEC	20"x25" IAQ Devices								
IAQ Device Duct Adapters 24.0–in. IAQ to 16 in. Side Return	KGAAD0201MEC	24"x25" IAQ Devices								
Gas Conversion Accessories										
Mobile Home Kit	KGBMH0601KIT	•	•	•	•	•	•	•	•	•
Gas Conversion Kit - Nat to LP	KGBNP50011SP	•	•	•	•	•	•	•	•	•
Gas Conversion Kit - LP to Nat	KGBPN42011SP	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - #42 (Nat Gas)	LH32DB207	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - #43 (Nat Gas)	LH32DB202	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - #44 (Nat Gas)	LH32DB200	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - #45 (Nat Gas)	LH32DB205	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - #46 (Nat Gas)	LH32DB208	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - #47 (Nat Gas)	LH32DB078	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - #48 (Nat Gas)	LH32DB076	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - #54 (LP)	LH32DB203	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - #55 (LP)	LH32DB201	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - #56 (LP)	LH32DB206	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - 1.25mm (LP)	LH32DB209	•	•	•	•	•	•	•	•	•
Gas Orifice Kit - 1.30mm (LP)	LH32DB210	•	•	•	•	•	•	•	•	•
Control Accessories										
Twinning Kit	KGATW0701HSI		•		•	•	•	•	•	•
IAQ Accessories										
Filter Rack – Side Return for 1" Filters	KGAFR0201ALL	•	•	•	•	•	•	•	•	•
Filter Rack – Bottom Return for 1" Filters – 14.2" wide	KGBFR0401B14	•	•	•						
Filter Rack – Bottom Return for 1" Filters – 17.5" wide	KGBFR0501B17				•	•				
Filter Rack – Bottom Return for 1" Filters – 21.0" wide	KGBFR0601B21						•	•	•	
Filter Rack – Bottom Return for 1" Filters – 24.5" wide	KGBFR0701B24									•
Filter Pack (6 pack) – Washable - 16x25x1	KGAWF1306UFR	•	•	•	•	•	•	•	•	•
Filter Pack (6 pack) – Washable - 24x25x1	KGAWF1506UFR	•	•	•	•	•	•	•	•	•
EZ-Flex Filter - 16" (406 mm)	EXPXXFIL0016	Use with EZXCAB-1016								
EZ-Flex Filter - 20" (508 mm)	EXPXXFIL0020	Use with EZXCAB-1020								
EZ-Flex Filter - 24" (610 mm)	EXPXXFIL0024	Use with EZXCAB-1024								
EZ-Flex Filter with End Caps - 16" (406 mm)	EXPXXUNV0016	Use with EZXCAB-1016								
EZ-Flex Filter with End Caps - 20" (508 mm)	EXPXXUNV0020	Use with EZXCAB-1020								
EZ-Flex Filter with End Caps - 24" (610 mm)	EXPXXUNV0024	Use with EZXCAB-1024								
Cartridge Media Filter - 16" (406 mm)	FILXXCAR0016	Use with FILCABXL-1016								
Cartridge Media Filter - 20" (508 mm)	FILXXCAR0020	Use with FILCABXL-1020								
Cartridge Media Filter - 24" (610 mm)	FILXXCAR0024	Use with FILCABXL-1024								
EZ Flex Cabinet Side or Bottom Return 4" Filters – 16"	EZXCABCC0016	•	•	•	•	•				
EZ Flex Cabinet Side or Bottom Return 4" Filters – 20"	EZXCABCC0020						•	•	•	
EZ Flex Cabinet Side or Bottom Return 4" Filters – 24"	FILCABXL0024									•

• = Used with the model furnace

912SC

AIR DELIVERY - CFM (BOTTOM RETURN WITH FILTER)

Furnace	Return Air Connection	Wire Lead Color	Cooling Tons	CFM / Ton	Test Airflow Delivery @ Various External Static Pressures									
					0.1	0.2	0.3	0.4	0.5	0.6	0.7	0.8	0.9	1
030040	SIDE/BOTTOM	Black	2.5	388	1145	1100	1060	1015	970	920	860	785	680	615
		Blue	2.0	413	970	940	905	870	825	775	730	675	570	505
		Yellow	2.0	385	910	880	845	810	770	725	675	600	535	475
		Red	1.5	397	725	695	665	635	595	555	510	460	390	340
036060	SIDE/BOTTOM	Black	3.0	385	1215	1205	1205	1195	1155	1100	1045	975	910	805
		Blue	2.5	370	980	985	980	955	925	880	835	780	695	585
		Yellow	2.0	425	910	920	905	880	850	815	765	695	630	545
		Red ³	1.5	430	750	730	705	680	645	605	555	490	435	370
036040	SIDE/BOTTOM	Black	3.0	380	1365	1310	1255	1200	1140	1080	1015	950	860	795
		Yellow	2.5	418	1245	1200	1150	1100	1045	990	930	855	790	730
		Orange	2.5	366	1050	1025	985	950	915	870	820	760	705	655
		Blue	2.0	435	980	955	935	905	870	830	780	725	675	625
		Red	1.5	437	720	705	690	675	655	625	590	555	525	485
048060	SIDE/BOTTOM	Black	4.0	376	1600	1545	1505	1475	1505	1445	1400	1330	1235	1140
		Yellow	3.5	377	1380	1340	1335	1330	1320	1285	1225	1155	1085	1000
		Blue ³	3.0	387	1190	1185	1195	1195	1160	1125	1075	1015	950	885
		Red ³	2.5	394	1030	1025	1030	1010	985	940	905	855	805	735
48080 (Series B Only)	SIDE/BOTTOM	Black	4.0	408	1800	1770	1735	1685	1630	1570	1495	1415	1330	1230
		Yellow	3.5	386	1445	1430	1410	1385	1350	1305	1255	1195	1120	1045
		Orange	3.0	390	1250	1240	1225	1200	1170	1130	1090	1040	975	910
		Blue	2.5	404	1090	1080	1060	1035	1010	970	930	885	835	765
048080 (Series C Only)	SIDE/BOTTOM	Red ³	2.0	390	880	860	835	810	780	750	710	665	615	560
		Black	4.0	389	1650	1620	1640	1605	1555	1495	1425	1345	1255	1165
		Yellow	3.5	381	1420	1425	1400	1370	1335	1290	1230	1170	1095	1015
		Orange	3.0	383	1205	1205	1185	1165	1150	1100	1055	1000	935	870
		Blue	2.5	384	1035	1020	1005	985	960	930	895	845	795	735
060080	BOTTOM or TWO-SIDES ^{4, 5}	Red ³	2.0	380	850	825	805	785	760	725	695	655	600	545
		Black	5.0	377	2225	2160	2070	1980	1885	1790	1690	1575	1460	1345
		Yellow	4.0	386	1690	1665	1640	1595	1545	1485	1410	1330	1235	1135
		Orange	3.5	397	1485	1470	1455	1430	1390	1340	1280	1205	1120	1035
		Blue ³	2.5	426	1120	1110	1100	1090	1065	1035	990	935	870	805
048100	SIDE/BOTTOM	Red ³	2.0	433	940	920	910	890	865	830	790	745	690	625
		Black	4.0	373	1715	1660	1610	1555	1490	1420	1340	1245	1150	1065
		Yellow ³	3.5	379	1535	1480	1435	1380	1325	1260	1180	1095	1010	910
		Blue ³	3.0	367	1300	1255	1205	1160	1100	1035	970	905	810	730
060100	BOTTOM or TWO-SIDES ^{4, 5}	Red ³	2.0	445	1110	1055	1005	955	890	835	770	690	610	535
		Black	5.0	394	2270	2205	2130	2055	1970	1880	1780	1670	1555	1425
		Yellow	5.0	367	2090	2040	1980	1910	1835	1755	1670	1570	1460	1340
		Blue	4.0	416	1850	1815	1775	1725	1665	1600	1525	1435	1335	1225
060120	BOTTOM or TWO-SIDES ^{4, 5}	Red	3.5	421	1580	1550	1540	1515	1475	1420	1355	1280	1190	1100
		Black	5.0	410	2385	2310	2230	2150	2050	1920	1780	1650	1540	1415
		Yellow	5.0	369	2130	2070	2010	1940	1845	1740	1630	1525	1420	1305
		Blue	4.0	416	1875	1840	1795	1735	1665	1580	1495	1410	1310	1205
Red ³	3.5	414	1610	1585	1555	1515	1450	1395	1325	1250	1160	1080		

NOTE:

1. A filter is required for each return—air inlet. Airflow performance includes a 3/4-in. (19 mm) washable filter media such as contained in a factory—authorized accessory filter rack. See accessory list. To determine airflow performance without this filter, assume an additional 0.1 in. W.C.. available external static pressure.
2. **ADJUST THE BLOWER SPEED TAPS AS NECESSARY FOR THE PROPER AIR TEMPERATURE RISE FOR EACH INSTALLATION.**
3. Shaded areas indicate that this airflow range is BELOW THE RANGE ALLOWED FOR HEATING OPERATION.
4. Airflows over 1800 CFM require bottom return, two—side return, or bottom and side return. A minimum filter size of 20" x 25" (508 x 635 mm) is required.
5. For upflow applications, air entering from one side into both the side of the furnace and a return air base counts as a side and bottom return.
6. All airflows that are shown in **BOLD** exceed 0.58 watts per CFM at the given external static pressure.

MAXIMUM ALLOWABLE EXPOSED VENT LENGTH INSULATION TABLE

Table 1 – Maximum Allowable Exposed Vent Length in Unconditioned Space - Ft.

Winter Design Temp °F	Unit Size	40,000* BTUH									60,000 BTUH											
		Uninsulated			3/8-in. Insulation			1/2-in. Insulation			Uninsulated			3/8-in. Insulation			1/2-in. Insulation					
	Pipe Dia. in.	1 ½	2	2 ½	1 ½	2	2 ½	1 ½	2	2 ½	1 ½	2	2 ½	3	1 ½	2	2 ½	3	1 ½	2	2 ½	3
20	20	20	20	20	20	50	45	20	60	50	20	30	30	25	20	75	65	60	20	85	75	65
0	10	5	5		20	25	20	20	30	25	15	15	10	10	20	40	30	25	20	45	40	30
-20	5				20	15	10	20	20	15	10	5			20	25	20	15	20	30	25	20
-40					15	10	5	15	15	10	5				20	15	15	10	20	20	15	10

Winter Design Temp °F	Unit Size	80,000 BTUH														
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation						
	Pipe Dia. in.	1 ½	2	2 ½	3	4	1 ½	2	2 ½	3	4	1 ½	2	2 ½	3	4
20	15	40	40	40	35	30	15	50	90	75	65	15	50	70	70	70
0	15	20	15	10	5		15	50	45	35	30	15	50	50	40	35
-20	15	10	5				15	35	30	20	15	15	40	30	25	15
-40	10	5					15	25	20	15	5	15	30	25	20	10

Winter Design Temp °F	Unit Size	100,000 BTUH											
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation			
	Pipe Dia. in.	2	2 ½	3	4	2	2 ½	3	4	2	2 ½	3	4
20	20	50	40	35	20	80	95	80	20	80	105	90	
0	20	20	15	10	20	55	45	35	20	65	55	45	
-20	15	10	5		20	35	30	20	20	45	35	25	
-40	10	5			20	25	20	10	20	30	25	15	

Winter Design Temp °F	Unit Size	120,000 BTUH									140,000 BTUH								
		Uninsulated			3/8-in. Insulation			1/2-in. Insulation			Uninsulated			3/8-in. Insulation			1/2-in. Insulation		
	Pipe Dia. in.	2 ½	3	4	2 ½	3	4	2 ½	3	4	2 ½	3	4	2 ½	3	4	2 ½	3	4
20	10	50	40	10	75	95	10	75	105	5	55	50	5	65	105	5	65	125	
0	10	20	15	10	55	45	10	65	50	5	25	15	5	65	50	5	65	60	
-20	10	10		10	35	25	10	45	30	5	10	5	5	45	30	5	50	40	
-40	10	5		10	25	15	10	30	20	5	5		5	30	20	5	35	25	

Maximum Allowable Exposed Vent Length in Unconditioned Space - Meters

Winter Design Temp °C	Unit Size	40,000* BTUH									60,000 BTUH											
		Uninsulated			3/8-in. Insulation			1/2-in. Insulation			Uninsulated			3/8-in. Insulation			1/2-in. Insulation					
	Pipe Dia. mm	38	51	64	38	51	64	38	51	64	38	51	64	76	38	51	64	76	38	51	64	76
-7	6.1	6.1	6.1	6.1	15.2	13.7	6.1	18.3	15.2		6.1	9.1	9.1	7.6	6.1	22.9	19.8	18.3	6.1	25.9	22.9	19.8
-18	3.0	1.5	1.5		6.1	7.6	6.1	6.1	9.1	7.6	4.6	4.6	3.0	3.0	6.1	12.2	9.1	7.6	6.1	13.7	12.2	9.1
-29	1.5				6.1	4.6	3.0	6.1	6.1	4.6	3.0	1.5			6.1	7.6	6.1	4.6	6.1	9.1	7.6	6.1
-40					4.6	3.0	1.5	4.6	4.6	3.0	1.5				6.1	4.6	4.6	3.0	6.1	6.1	4.6	3.0

Winter Design Temp °C	Unit Size	80,000 BTUH													
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation					
	Pipe Dia. mm	38	51	64	76	102	38	51	64	76	102	38	51	64	76
-7	4.6	12.2	12.2	10.7	9.1	4.6	15.2	27.4	22.9	19.8	4.6	15.2	21.3	21.3	21.3
-18	4.6	6.1	4.6	3.0	1.5	4.6	15.2	13.7	10.7	9.1	4.6	15.2	15.2	12.2	10.7
-29	4.6	3.0	1.5			4.6	10.7	9.1	6.1	4.6	4.6	12.2	9.1	7.6	4.6
-40	3.0	1.5				4.6	7.6	6.1	4.6	1.5	4.6	9.1	7.6	6.1	3.0

Winter Design Temp °C	Unit Size	100,000 BTUH											
		Uninsulated				3/8-in. Insulation				1/2-in. Insulation			
	Pipe Dia. mm	51	64	76	102	51	64	76	102	51	64	76	102
-7	6.1	15.2	12.2	10.7	6.1	24.4	28.9	24.4	6.1	24.4	32.0	27.4	
-18	6.1	6.1	4.6	3.0	6.1	16.8	13.7	10.7	6.1	19.8	16.7	13.7	
-29	4.6	3.0	1.5		6.1	10.7	9.1	6.1	6.1	13.7	10.7	7.6	
-40	3.0	1.5			6.1	7.6	6.1	3.0	6.1	9.1	7.6	4.6	

Winter Design Temp °C	Unit Size	120,000 BTUH									140,000 BTUH								
		Uninsulated			3/8-in. Insulation			1/2-in. Insulation			Uninsulated			3/8-in. Insulation			1/2-in. Insulation		
	Pipe Dia. mm	64	76	102	64	76	102	64	76	102	64	76	102	64	76	102	64	76	102
-7	3.0	15.2	12.2	3.0	22.9	28.9	3.0	22.9	32.0		1.5	16.7	15.2	1.5	19.8	32.0	1.5	19.8	38.1
-18	3.0	6.1	4.6	3.0	16.8	13.7	3.0	19.8	15.2		1.5	7.6	4.6	1.5	19.8	15.2	1.5	19.8	18.3
-29	3.0	3.0		3.0	10.7	7.6	3.0	13.7	9.1		1.5	3.0	1.5	1.5	13.7	9.1	1.5	15.2	12.2
-40	3.0	1.5		3.0	7.6	4.6	3.0	9.1	6.1		1.5	1.5		1.5	9.1	6.1	1.5	35	7.6

912SC

MAXIMUM EQUIVALENT VENT LENGTH

Table 2 – Maximum Equivalent Vent Length

NOTE: Maximum Equivalent Vent Length (MEVL) includes standard and concentric vent termination and does NOT include elbows. Use Table 3 - Deductions from Maximum Equivalent Vent Length to determine allowable vent length for each application.

Single Stage 92% – Ft.																				
Altitude (feet)	Unit Size	40,000 ¹			60,000 ²			80,000					100,000 ³				120,000 ³			
	Pipe Dia. (in)	1 ½	2	2 ½	1 ½	2	2 ½	3	1 ½	2	2 ½	3	4	2	2 ½	3	4	2 ½	3	4
0–2000	20	85	185		20	100	175	200	15	55	130	175	200	20	80	175	200	10	75	185
	15	80	175		20	95	165	185		49	125	165	185	15	75	165	185	10	70	175
	10	70	160	16	15	85	155	175	10	44	110	150	165	10	70	155	175	5	65	165
	5	60	145	15	10	75	140	165	N/A	41	100	145	160	10	65	150	165	N/A	60	160
	N/A	60	130		10	75	140	155		38	90	125	140	N/A	60	135	145	N/A	50	140
		55	120	13	70	130	145		36	90	120	125	N/A	55	125	135	N/A	46	130	
		50	110	10	65	120	135		33	80	110	115	N/A	50	115	125	N/A	43	120	
		30	95	5	60	115	125		30	75	100	105	N/A	45	100	115	N/A	39	115	
		25	85	N/A	55	105	115													

Single Stage 92% – Metric																				
Altitude (meters)	Unit Size	40,000 ¹			60,000 ²			80,000					100,000 ³				120,000 ³			
	Pipe Dia. (mm)	38	51	64	38	51	64	76	38	51	64	76	102	51	64	76	102	64	76	102
0–610	6.0	25.9	56.3		6.0	30.4	53.3	60.9	4.5	16.7	39.6	53.3	60.9	6.0	24.3	53.3	60.9	3.0	22.8	56.3
	4.5	24.3	53.3		4.8	28.9	50.2	56.3		14.9	38.1	50.2	56.3	4.5	22.8	50.2	56.3	1.5	19.8	50.2
	3.0	21.3	47.2	4.8	4.5	25.9	45.7	51.8	3.0	13.4	33.5	45.7	50.2	3.0	21.3	47.2	51.8	N/A	18.2	48.7
	1.5	18.2	39.6	4.5	4.5	24.3	42.6	47.2	N/A	12.4	30.4	41.1	45.7	3.0	19.8	45.7	50.2	N/A	15.2	47.2
	N/A	16.7	36.5	3.9	3.9	21.3	39.6	44.1		11.5	27.4	41.1	42.6	N/A	18.2	41.1	44.1	N/A	14.0	42.6
		15.2	33.5	3.0	3.0	19.8	36.5	41.1		10.9	0.0	36.5	38.1	N/A	16.7	38.1	41.1	N/A	13.1	36.5
		9.1	28.9	1.5	1.5	18.2	35.0	38.1		10.0	24.3	33.5	35.0	N/A	15.2	35.0	38.1	N/A	11.8	35.0
		7.6	25.9	N/A	1.5	16.7	32.0	35.0		9.1	22.8	30.4	32.0	N/A	13.7	30.4	35.0	N/A		

NOTES:

- Inducer Outlet Restrictor disk (P/N 337683–401; 1.25–in. (32 mm) Dia.) shipped in the loose parts bag or available through Replacement Components required under 10–ft. (3 M) TEVL in all orientations. Required for installations from 0 – 2000 (0 to 610 M) above sea level. Failure to use an outlet restrictor may result in flame disturbances or flame sense lock–out.
- Inducer Outlet Restrictor disk (P/N 337683–401; 1.25–in. (32 mm) Dia.) available through Replacement Components required for no greater than 5–ft. (1.5 M) TEVL in downflow and horizontal orientations only. Required for installations from 0 – 2000 (0 to 610 M) above sea level.
- Inducer Outlet Restrictor disk (P/N 337683–402; 1.50–in. (38 mm) Dia.) available through Replacement Components required for no greater than 5–ft. (1.5 M) TEVL in downflow and horizontal orientations only. Required for installations from 0 – 2000 (0 to 610 M) above sea level.

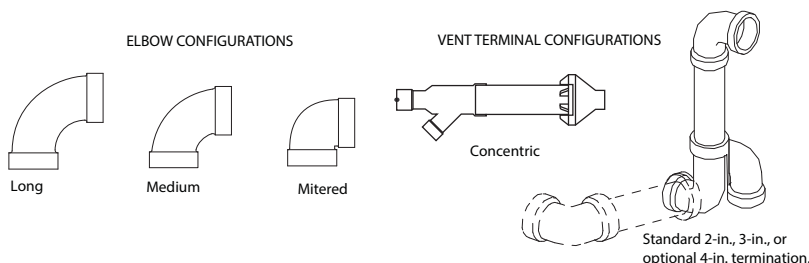


Table 3 – Deductions from Maximum Equivalent Vent Length - Ft. (M)

Pipe Diameter (in):	1-1/2		2		2-1/2		3		4	
Mitered 90° Elbow	8	(2.4)	8	(2.4)	8	(2.4)	8	(2.4)	8	(2.4)
Medium Radius 90° Elbow	5	(1.5)	5	(1.5)	5	(1.5)	5	(1.5)	5	(1.5)
Long Radius 90° Elbow	3	(0.9)	3	(0.9)	3	(0.9)	3	(0.9)	3	(0.9)
Mitered 45° Elbow	4	(1.2)	4	(1.2)	4	(1.2)	4	(1.2)	4	(1.2)
Medium Radius 45° Elbow	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)	2.5	(0.8)
Long Radius 45° Elbow	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)	1.5	(0.5)
Tee	16	(4.9)	16	(4.9)	16	(4.9)	16	(4.9)	16	(4.9)

NOTES:

- Use only the smallest diameter pipe possible for venting. Over–sizing may cause flame disturbance or excessive vent terminal icing or freeze–up.
- NA – Not allowed. Pressure switch will not close, or flame disturbance may result.
- Vent sizing for Canadian installations over 4500 ft. (1370 M) above sea level are subject to acceptance by the local authorities having jurisdiction.
- Size both the combustion air and vent pipe independently, then use the larger size for both pipes.
- Assume the two 45° elbows equal one 90° elbow. Wide radius elbows are desirable and may be required in some cases.
- Elbow and pipe sections within the furnace casing and at the vent termination should not be included in vent length or elbow count.
- The minimum pipe length is 5 ft. (2 M) linear feet (meters) for all applications.
- Use 3–in. (76 mm) diameter vent termination kit for installations requiring 4–in. (102 mm) diameter pipe.

Venting System Length Calculations

The Total Equivalent Vent Length (TEVL) for **EACH** combustion air or vent pipe equals the length of the venting system, plus the equivalent length of elbows used in the venting system from Table 3.

Standard vent terminations or factory accessory concentric vent terminations count for zero deduction.

See vent system manufacturer's data for equivalent lengths of flexible vent pipe or other termination systems. **DO NOT ASSUME** that one foot of flexible vent pipe equals one foot of straight PVC/ABS DWV vent pipe.

Compare the Total Equivalent Vent Length to the Maximum Equivalent Vent Lengths in Table 2.

Example 1

A direct-vent 60,000 BTUH furnace installed at 2100 ft. (640M). Venting system includes **FOR EACH PIPE**:

70 feet (22 M) of vent pipe, 65 feet (20 M) of combustion air inlet pipe, (3) 90° long-radius elbows, (2) 45° long-radius elbows, and a factory accessory concentric vent kit.

Can this application use 2" (50 mm ND) PVC/ABS DWV vent piping?

Measure the required linear length of air inlet and vent pipe; insert the longest of the two here					70 ft. (22 M)	Use length of the longer of the vent or air inlet piping system
Add equiv length of (3) 90° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	3	x	3 ft. (0.9 M)	=	9 ft. (2.7 M)	From Table 3
Add equiv length of (2) 45° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	2	x	1.5 ft. (0.5 M)	=	3 ft. (0.9 M)	From Table 3
Add equiv length of factory concentric vent term					0 ft.	From Table 3
Add correction for flexible vent pipe, if any					0 ft.	From Vent Manufacturer's instructions; zero for PVC/ABS DWV
Total Equivalent Vent Length (TEVL)					82 ft. (25 M)	Add all of the above lines
Maximum Equivalent Vent Length (MEVL)					95 ft. (29 M)	For 2" pipe from Table 2
Is TEVL less than MEVL?					YES	Therefore, 2" pipe MAY be used

Example 2

A direct-vent 60,000 BTUH furnace installed at 2100 ft. (640M). Venting system includes **FOR EACH PIPE**:

100 feet (30 M) of vent pipe, 95 feet (29 M) of combustion air inlet pipe, (3) 90° long-radius elbows, and a polypropylene concentric vent kit. Also includes 20 feet (6.1 M) of flexible polypropylene vent pipe, included within the 100 feet (30 M) of vent pipe.

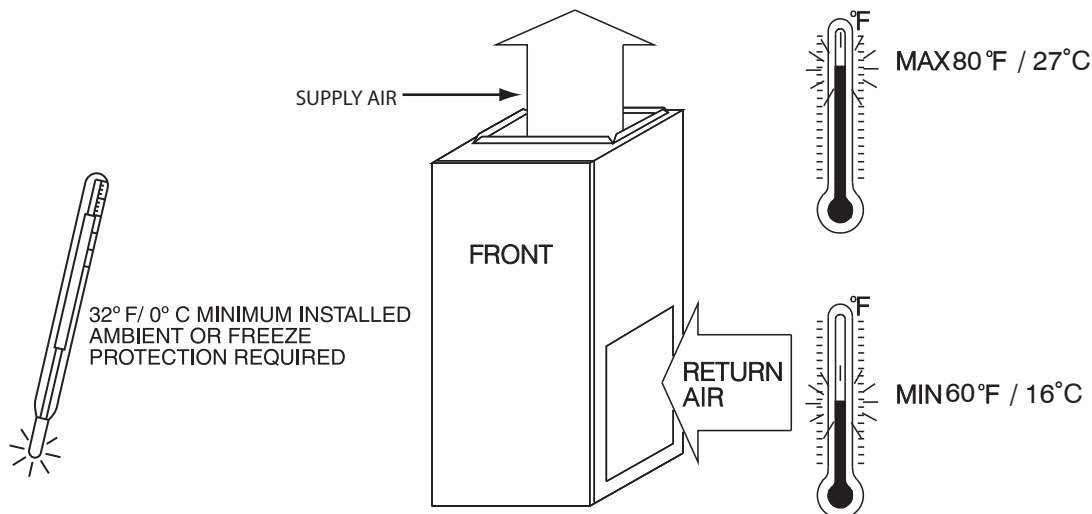
VERIFY FROM POLYPROPYLENE VENT MANUFACTURER'S INSTRUCTIONS for the multiplier correction for flexible vent pipe.

Can this application use 60mm o.d. (2") polypropylene vent piping? If not, what size piping can be used?

Measure the required linear length of RIGID air inlet and vent pipe; insert the longest of the two here: 100 ft. Of rigid pipe – 20 ft. Of flexible pipe				=	80 ft. (24 M)	Use length of the longer of the vent or air inlet piping system
Add equiv length of (3) 90° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	3	x	5 ft. (1.5 M)	=	15 ft. (4.6 M)	Example from polypropylene vent manufacturer's instructions, Verify from vent manufacturer's instructions.
Add equiv length of 45° long-radius elbows (use the highest number of elbows for either the vent or inlet pipe)	0	x		=	0 ft. (0 M)	
Add equiv length of factory concentric vent term	9	x	3.3 ft. (0.9 M)	=	30 ft. (9 M)	
Add correction for flexible vent pipe, if any	2*	x	20 ft. (6.1 M)	=	36 ft. (11 M)	
* VERIFY FROM VENT MANUFACTURER'S INSTRUCTIONS; For example only, assume 1 meter of flexible 60mm (2") or 80mm (3") polypropylene pipe equals 2.0 meters (6.5 ft.) of PVC/ABS pipe.						
Total Equivalent Vent Length (TEVL)					165 ft. (50 M)	Add all of the above lines
Maximum Equivalent Vent Length (MEVL)					95 ft. (29 M)	For 2" pipe from Table 2
Is TEVL less than MEVL?					NO	Therefore, 60mm (2") pipe may NOT be used; try 80mm (3")
Maximum Equivalent Vent Length (MEVL)					185 ft. (57 M)	For 3" pipe from Table 2
Is TEVL less than MEVL?					YES	Therefore, 80mm (3") pipe MAY be used

RETURN AIR TEMPERATURE

This furnace is designed for continuous return-air minimum temperature of 60°F (15°C) db or intermittent operation down to 55°F (13°C) db such as when used with a night setback thermometer. Return-air temperature must not exceed 80°F (27°C) db. Failure to follow these return air limits may affect reliability of heat exchangers, motors and controls.



A10490

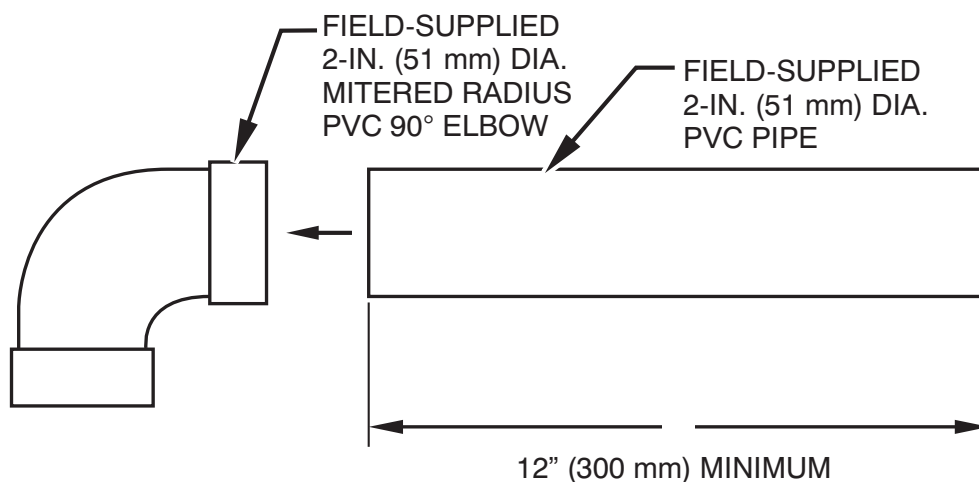
MINIMUM CLEARANCES TO COMBUSTIBLE MATERIALS

POSITION	CLEARANCE
Rear	0 (0 mm)
Front (Combustion air openings in furnace and in structure)	1 in. (25 mm)
Required for service**	24 in. (610 mm)*
All Sides of Supply Plenum**	1 in. (25 mm)
Sides	0 (0 mm)
Vent	0 (0 mm)
Top of Furnace	1 in. (25 mm)

* Recommended

**Consult your local building codes

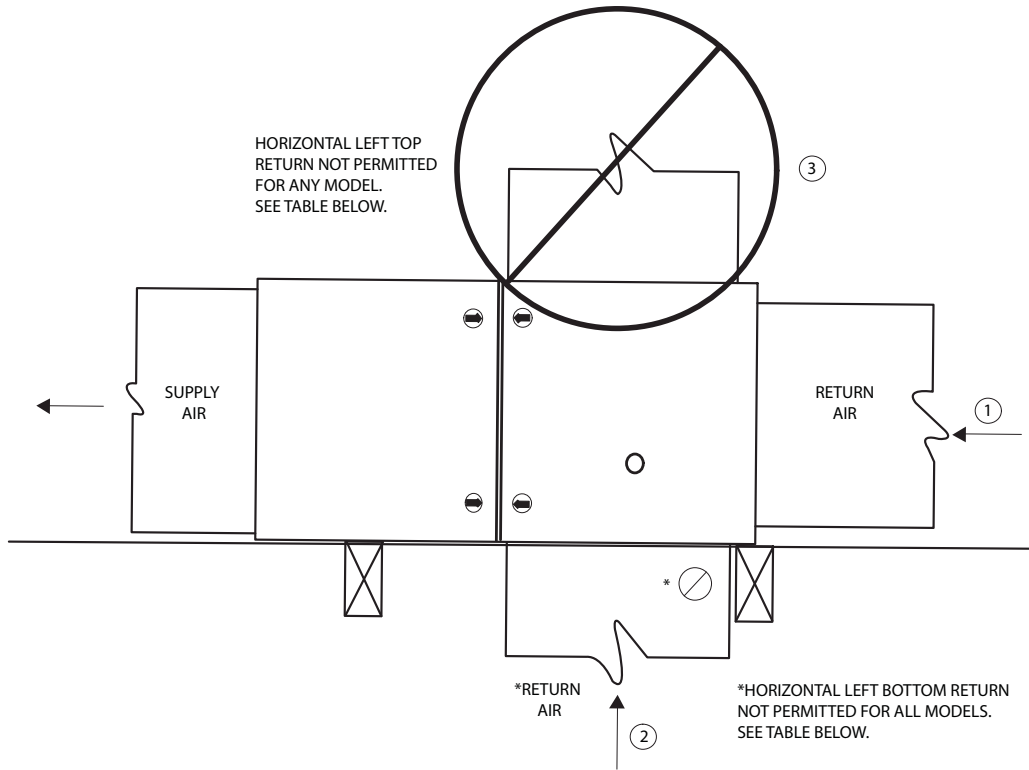
COMBUSTION-AIR PIPE FOR NON-DIRECT (1-PIPE) VENT APPLICATION



NOTE: See Installation Instructions for specific venting configurations.

A12376

RESTRICTIONS IN HORIZONTAL CONFIGURATIONS



912SC

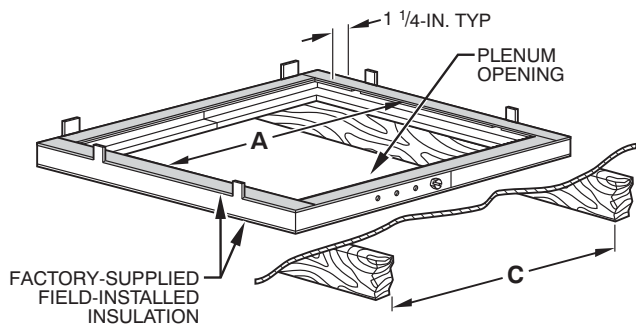
A14006

INPUT*	CASING WIDTH INCHES	HORIZONTAL LEFT RETURN AIR CONNECTIONS			
		CONNECTION AT 1 ONLY	CONNECTION AT 2 ONLY	CONNECTION AT 3 ONLY	COMBINATION OF 1 & 2
40,000	14 3/16	YES	YES	NO	YES
	17 1/2	YES	YES	NO	YES
60,000	14 3/16	YES	YES	NO	YES
	17 1/2	YES	NO	NO	YES
80,000	17 1/2	YES	YES	NO	YES
	21	YES	YES	NO	YES
100,000	21	YES	YES	NO	YES
120,000	24 1/2	YES	YES	NO	YES

INPUT*	CASING WIDTH INCHES	HORIZONTAL RIGHT RETURN AIR CONNECTIONS			
		CONNECTION AT 1 ONLY	CONNECTION AT 2 ONLY	CONNECTION AT 3 ONLY	COMBINATION OF 1 & 2
40,000	14 3/16	YES	YES	NO	YES
	17 1/2	YES	YES	NO	YES
60,000	14 3/16	YES	YES	NO	YES
	17 1/2	YES	YES	NO	YES
80,000	17 1/2	YES	YES	NO	YES
	21	YES	YES	NO	YES
100,000	21	YES	YES	NO	YES
120,000	24 1/2	YES	YES	NO	YES

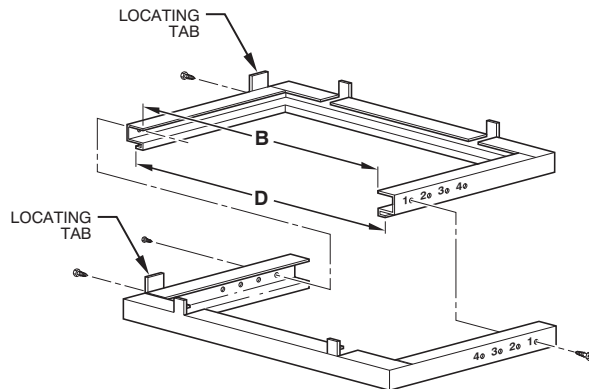
NOTE: Not all models may be available in all casing sizes shown in the table above.

DOWNFLOW SUBBASE



A97427

Assembled



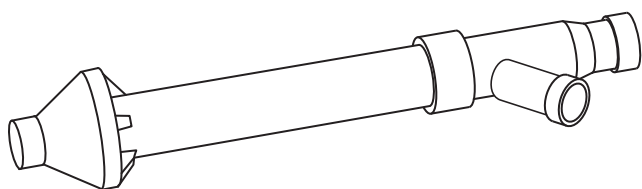
A88207

Disassembled

DIMENSIONS (IN. / MM)						
FURNACE CASING WIDTH	FURNACE IN DOWNFLOW APPLICATION	PLENUM OPENING*		FLOOR OPENING		HOLE NO. FOR WIDTH ADJUSTMENT
		A	B	C	D	
14-3/16 (360)	Furnace with or without Cased Coil Assembly or Coil Box	11-3/16 (322)	19 (483)	13-7/16 (341)	20-5/8 (600)	4
17-1/2 (445)	Furnace with or without Cased Coil Assembly or Coil Box	15-1/8 (384)	19 (483)	16-3/4 (426)	20-5/8 (600)	3
21 (533)	Furnace with or without Cased Coil Assembly or Coil Box	18-5/8 (396)	19 (483)	20-1/4 (514)	20-5/8 (600)	2
24-1/2 (622)	Furnace with or without Cased Coil Assembly or Coil Box	22-1/8 (562)	19 (483)	23-3/4 (603)	20-5/8 (600)	1

*The plenum should be constructed 1/4-in. (6 mm) smaller in width and depth than the plenum dimensions shown above.

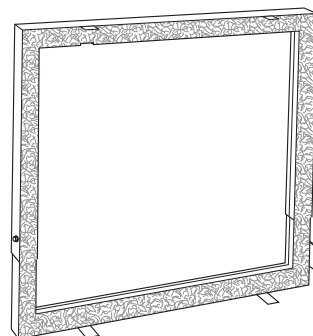
912SC



Concentric Vent Kit

A93086

A concentric vent kit allows vent and combustion-air pipes to terminate through a single exit in a roof or side wall. One pipe runs inside the other allowing venting through the inner pipe and combustion air to be drawn in through the outer pipe.

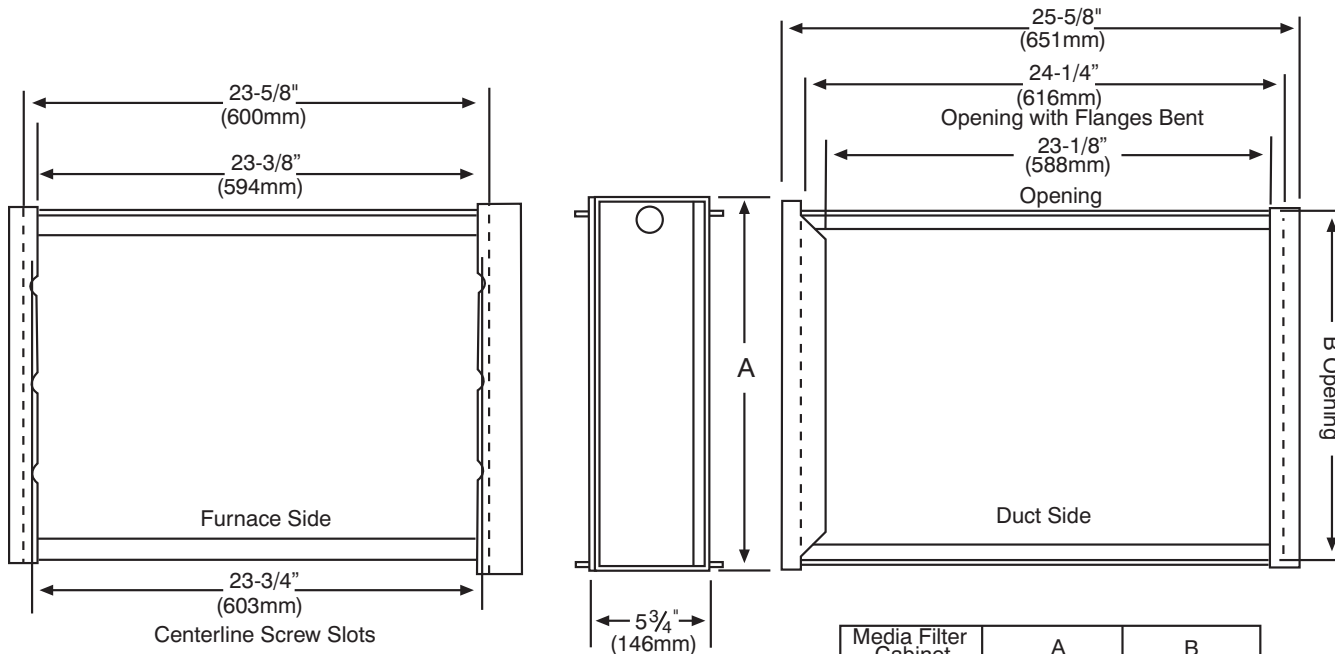


Downflow Subbase

A88202

One base fits all furnace sizes. The base is designed to be installed between the furnace and a combustible floor when no coil box is used or when a coil box other than a Bryant cased coil is used. It is CSA design certified for use with Bryant branded furnaces when installed in downflow applications.

MEDIA FILTER CABINET

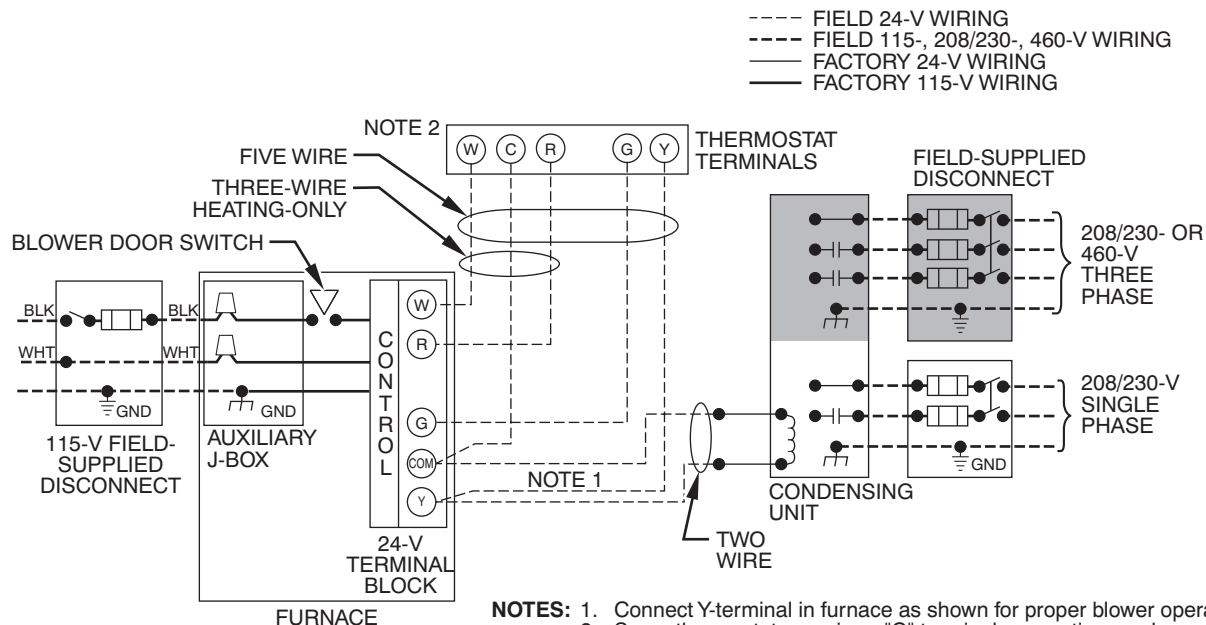


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NOTE: Media cabinet is matched to the bottom opening on furnace. May also be used for side return.

A12428

TYPICAL WIRING SCHEMATIC



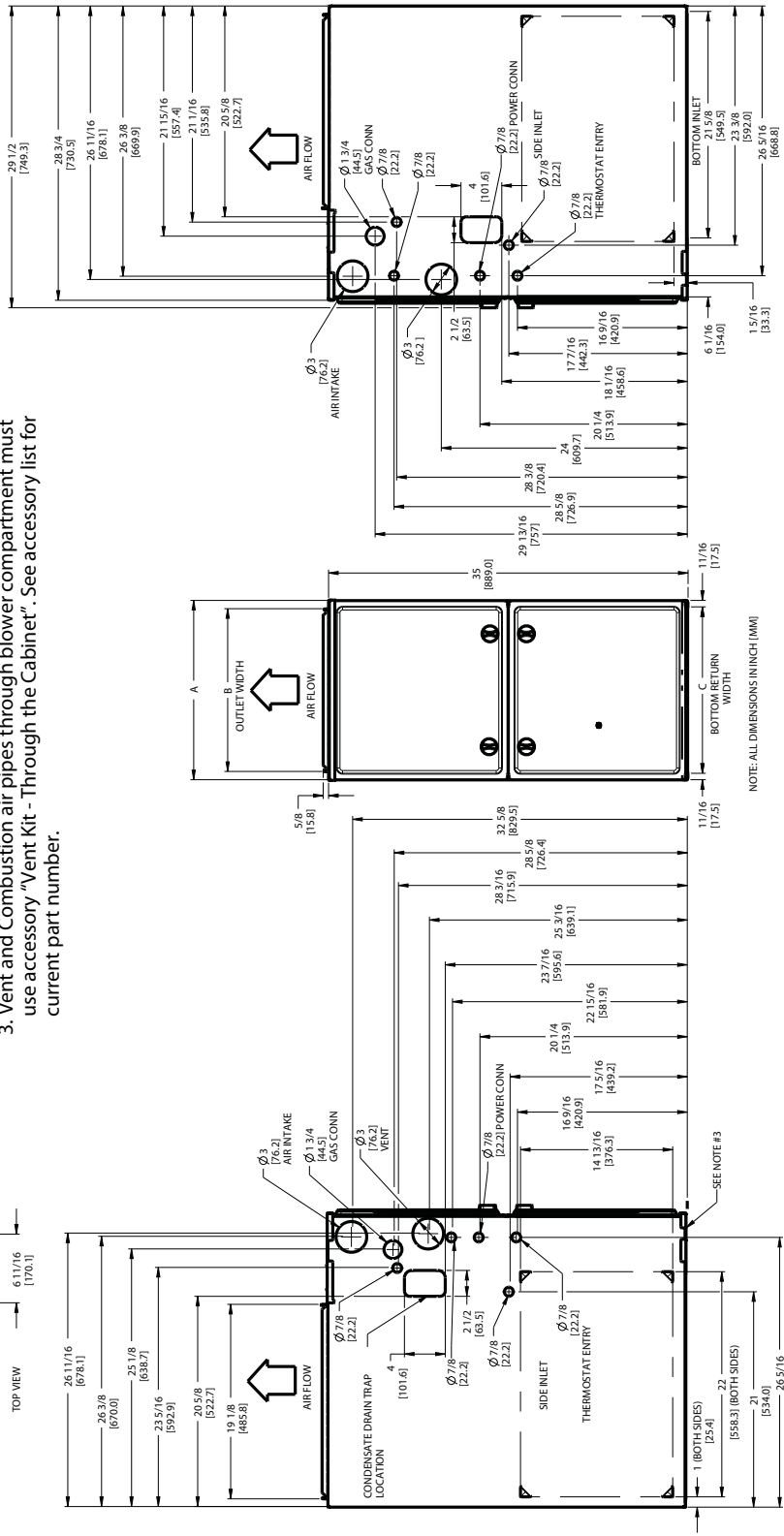
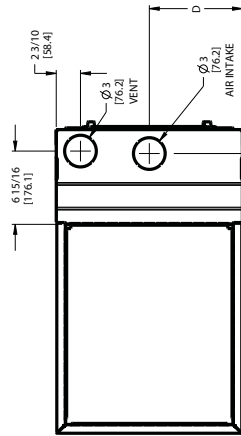
A11387

DIMENSIONAL DRAWING

912SC

NOTES:

1. Doors may vary by model.
2. Minimum return-air openings at furnace, based on metal duct. If flex duct is used, see flex duct manufacturer's recommendations for equivalent diameters.
 - a. For 800 CFM-16-in. (406 mm) round or 14 1/2 x 12-in. (368 x 305 mm) rectangle.
 - b. For 1200 CFM-20-in. (508 mm) round or 14 1/2 x 19 1/2-in. (368 x 495 mm) rectangle.
 - c. For 1600 CFM-22-in. (559 mm) round or 14 1/2 x 22 1/16-in. (368 x 560mm) rectangle.
 - d. Return air above 1800 CFM at 0.5 in. w.c. ESP on 24.5" casing, requires one of the following configurations: 2 sides, 1 side and a bottom or bottom only. See Air Delivery table in this document for specific use to allow for sufficient airflow to the furnace.
3. Vent and Combustion air pipes through blower compartment must use accessory "Vent Kit - Through the Cabinet". See accessory list for current part number.



DRAWING NO.	REV
SD5024-4	1 E
WORKING	REV
NOTES	E

NOTE: ALL DIMENSIONS IN INCH (MM)

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912SC FURNACE SIZE	A	B	C	D	SHIP WT. LB (KG)
	CABINET WIDTH	OUTLET WIDTH	BOTTOM INLET WIDTH	AIR INTAKE	
30040	14-3/16 (361)	12-1/2 (319)	12-9/16 (322)	7-1/8 (181)	121.0 (55.0)
36060					125.0 (56.8)
36040					132.0 (60.0)
48060	17-1/2 (445)	15-7/8 (403)	16 (406)	8-3/4 (222)	142.0 (64.5)
48080					151.0 (68.6)
60080					158.5 (72.0)
48100	21 (533)	19-3/8 (492)	19-1/2 (495)	10-1/2 (267)	166.5 (75.7)
60100					166.5 (75.7)
60120					184.0 (83.6)
60120	24-1/2 (622)	22-7/8 (581)	23 (584)	12-1/4 (311)	184.0 (83.6)

GUIDE SPECIFICATIONS

General

System Description

Furnish a _____ 4-way multipoise gas-fired condensing furnace for use with natural gas or propane (factory-authorized conversion kit required for propane).

Quality Assurance

Unit will be designed, tested and constructed to the current ANSI Z 21.47/CSA 2.3 design standard for gas-fired central furnaces.

Unit will be third party certified by CSA to the current ANSI Z 21.47/CSA 2.3 design standard for gas-fired central furnaces. Unit will carry the CSA Blue Star® and Blue Flame® labels. Unit efficiency testing will be performed per the current DOE test procedure as listed in the Federal Register.

Unit will be certified for capacity and efficiency and listed in the latest AHRI Consumer's Directory of Certified Efficiency Ratings.

Unit will carry the current Federal Trade Commission Energy Guide efficiency label.

Delivery, Storage, and Handling

Unit will be shipped as single package only and is stored and handled per unit manufacturer's recommendations.

Warranty (for inclusion by specifying engineer)

U.S. and Canada only. Warranty certificate available upon request.

Equipment

Blower Wheel and PSC Blower Motor

Galvanized blower wheel shall be centrifugal type, statically and dynamically balanced. Blower motor of PSC type shall be permanently lubricated with sleeve bearings, of _____ hp, and have multiple speeds from 500-1150 RPM operating only when 115-VAC motor inputs are provided. Blower motor shall be direct drive and soft mounted to the blower housing to reduce vibration transmission.

Filters

Furnace shall have reusable-type filters. Filter shall be _____ in. (mm) X _____ in. (mm). An accessory highly efficient Media Filter is available as an option. _____ Media Filter.

Casing

Casing shall be of .030 in. thickness minimum, pre-painted steel.

Draft Inducer Motor

Draft inducer motor shall be single-speed PSC design.

Primary Heat Exchangers

Primary heat exchangers shall be 3-Pass corrosion-resistant aluminized steel of fold-and-crimp sectional design and applied operating under negative pressure.

Secondary Heat Exchangers

Secondary heat exchangers shall be of a stainless steel flow-through of fin-and-tube design and applied operating under negative pressure.

Controls

Controls shall include a micro-processor-based integrated electronic control board with at least 16 service troubleshooting codes displayed via diagnostic flashing LED light on the control, a self-test feature that checks all major functions of the furnace, and a replaceable automotive-type circuit protection fuse. Multiple operational settings available, including blower speeds for heating and cooling. Continuous fan speed is the same as selected heating speed.

Operating Characteristics

Heating capacity shall be _____ Btuh input; _____ Btuh output capacity.

Fuel Gas Efficiency shall be _____ AFUE.

Air delivery shall be _____ cfm minimum at 0.50 in. W.C. external static pressure.

Dimensions shall be: depth _____ in. (mm); width _____ in. (mm); height _____ in. (mm) (casing only). Height shall be _____ in. (mm) with A/C coil and _____ in. (mm) overall with plenum.

Electrical Requirements

Electrical supply shall be 115 volts, 60 Hz, single-phase (nominal). Minimum wire size shall be _____ AWG; maximum fuse size of HACR-type designated circuit breaker shall be _____ amps.

Special Features

Refer to section of the product data identifying accessories and descriptions for specific features and available enhancements.

